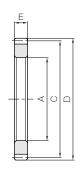
Racks



| Specifications | | | | |
|-----------------|---|--|--|--|
| Precision grade | JIS grade N9 (JIS B1702-1: 1998) JIS grade 5 (JIS B1702: 1976) | | | |
| Gear teeth | Standard full depth | | | |
| Pressure angle | 20° | | | |
| Material | S45C | | | |
| Heat treatment | _ | | | |
| Tooth hardness | (less than 194HB) | | | |



S5

| Catalog No. | Module | No. of teeth | Shape | Bore | Pitch dia. | Outside dia. | Face width | Allowable torque (N·m) | | Allowable torque (kgf·m) | |
|-------------|--------|--------------|-------|------|------------|--------------|------------|------------------------|--------------------|--------------------------|--------------------|
| | | | | Анв | С | D | Е | Bending strength | Surface durability | Bending strength | Surface durability |
| SSR2-120 | m2 | 120 | S5 | 194 | 240 | 244 | 20 | 366 | 44.0 | 37.4 | 4.49 |
| SSR2-200 | | 200 | S5 | 354 | 400 | 404 | 20 | 630 | 84.2 | 64.3 | 8.59 |
| SSR2.5-120 | m2.5 | 120 | S5 | 245 | 300 | 305 | 25 | 715 | 88.5 | 72.9 | 9.02 |
| SSR2.5-200 | | 200 | S5 | 445 | 500 | 505 | 25 | 1230 | 169 | 126 | 17.2 |
| SSR3-120 | m3 | 120 | S5 | 296 | 360 | 366 | 30 | 1240 | 157 | 126 | 16.0 |
| SSR3-160 | | 160 | S5 | 416 | 480 | 486 | 30 | 1680 | 226 | 171 | 23.0 |

| Backlash (mm) | Weight (kg) | Catalog No. |
|------------------|-------------|-------------|
| 0.17~0.37 | 2.46 | SSR2-120 |
| 0.20~0.41 | 4.28 | SSR2-200 |
| 0.19~0.41 | 4.62 | SSR2.5-120 |
| 0.22~0.46 | 8.01 | SSR2.5-200 |
| 0.22~0.45 | 7.77 | SSR3-120 |
| 0.22~0.45 | 10.6 | SSR3-160 |

- ① The allowable torques shown in the table are calculated values according to the assumed usage conditions. Please see Page 31 for more details.
- ② The backlash values shown in the table are the theoretical values for the normal direction for the ring gear in mesh with a 30 tooth SS type spur gear.
- 3 Although the inside diameter of these gears are made to H8 tolerance, since the ring shape is easily deformed, some error may occur beyond the stated tolerance.

[Caution on Secondary Operations]

- ① Please read "Caution on Performing Secondary Operations" (Page 32) when performing modifications and/or secondary operations for safety concerns. KHK Quick-Mod Gears, the KHK's system for quick modification of KHK stock gears is also available.
- ② Avoid performing secondary operations that narrow the tooth width as it affects precision and strength.

* For products not categorized in our KHK Stock Gear series, custom gear production services with short lead times is available. For details see Page 8.